

Dec 12

Work Order ID 76529

76529

Page 1

November-16-11 12:38:51 PM

Item ID: D4410-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Face Plate

Start Date: 16/11/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 30/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: M.L.J

Date: 11/11/16

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D4410

A

100

0.00

100

Waterjet

FLOW CNC Waterjet

6061.040

Memo

CUT AS PER DWG

DWG REV: A

PROG REV: A

DEBURR

0.00

B11-11-22

(3)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY
C21111122

B11-11-22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 76529

76529

Page 2

November-16-11 12:38:51 PM

Item ID: D4410-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Face Plate
 Start Date: 16/11/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 30/11/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|--|----------------------|---------|--------|--------------|------------------|-----------------|------------------|----------------|
| 130 *130* QC Quality Control | QC8- Inspect parts - second check Memo | 0.00 0.00 | | | | <u>W</u> | <u>11</u> | <u>11</u> | <u>22</u> (3) |
| 170 *170* Outsource4 Outsource process - Anodize | Outsource process-Anodize per QSI017 4.1.10.1 Memo Issue P/O: <u>15506</u> Black Anodize as per Dwg D4410 | 0.00 0.00 | | | | <u>CZ</u> | <u>11/11/22</u> | | (3) |
| 180 *180* Packaging Packaging | Receive & Inspect for Damage & Mat'l Certs Memo | 0.00 0.00 | | | | <u>C/14/1/15</u> | | | (3) |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 76529

76529

Page 3

November-16-11 12:38:51 PM

Item ID: D4410-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Face Plate
 Start Date: 16/11/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 30/11/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 190 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *190* | | 0.00 | | | | | | | |
| QC | Memo | | | | | | | | |
| Quality Control | | | | | | | | | |
| 220 | Identify as per dwg & Stock Location: ST139D | 0.00 | | | | | | | |
| *220* | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | | | | | | | | |
| Packaging | | | | | | | | | |
| 230 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *230* | | 0.00 | | | | | | | |
| QC | Memo | | | | | | | | |
| Quality Control | | | | | | | | | |

8/26/17
(Per A. P. Dwyer)

(X3)

(3X) SP 12-01-20

12/1/23

12/20/23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

November-16-11 12:38:55 PM

Page 1

Work Order ID: 76529

76529

Parent Item: D4410-3

D4410-3

Parent Item Name: Face Plate

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-11-02 JLM VERIFIED:BY:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6S.040 | | Purchased | No | | | | sf | 55.4100 | | 0.094737 | | | |

M6061T6S 040

6061-T6 .040 Sheet

**

11-11-22

Location

Loc Qty

Loc Code

MAT021

55.41

113004

6.5

117653

48.91

113004

(3)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

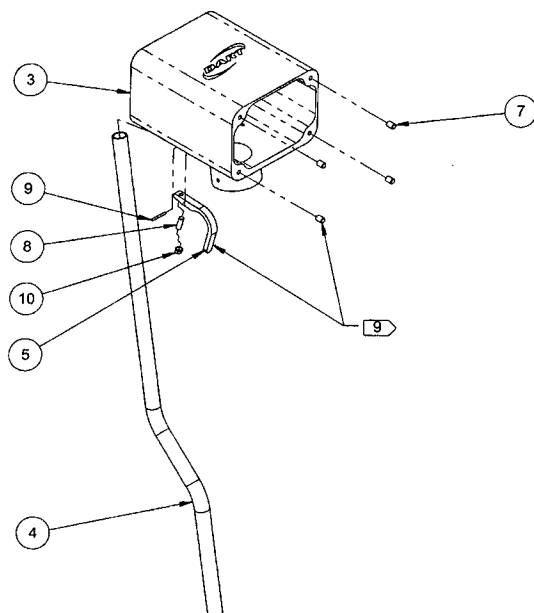
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| ITEM NO. | QTY. -041 | QTY. -043 | PART NUMBER | DESCRIPTION |
|----------|--------------|--------------|--------------|---|
| 1 | X | | D4410-041 | CO-PILOT COLLECTIVE HEAD ASSEMBLY (205) |
| 2 | | X | D4410-043 | CO-PILOT COLLECTIVE HEAD ASSEMBLY (212) |
| 3 | 1 | 1 | D4410-1 | CO-PILOT COLLECTIVE HEAD |
| 4 | 1 | 1 | D4410-7 | CONDUIT |
| 5 | 1 | | D4410-9 | TRIGGER |
| 6 | | 1 | D4413-1 | DOME PLUG |
| 7 | 4 | 4 | 90296A108 | HELI-COIL INSERT (6-32 X 0.276) |
| 8 | 1 | | AN565F8H7 | SETSCREW |
| 9 | 1 | | MS20253-1-65 | PIN |
| 10 | 1 | | MS21042L08 | NUT |



D4410-041 CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)

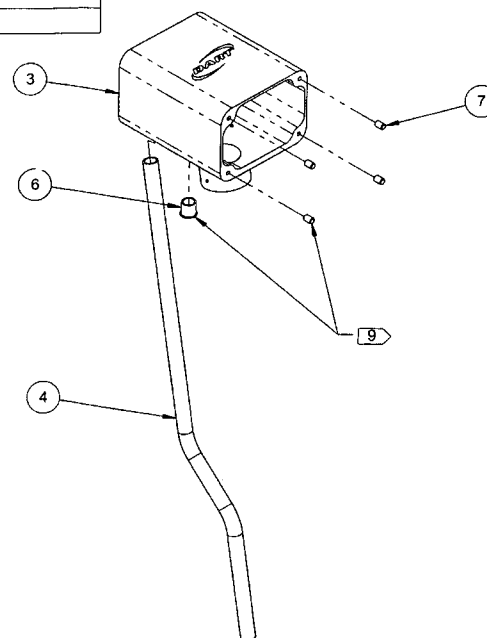
D4410-043 CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER WELDING
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.64 lbs
- 8) WELDING: PER DART QSI 004.
- 9) INSTALL AFTER ANODIZING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 76529 M.L.J

1111116



**D4410-043 WELDING DETAIL
(-043 SHOWN, -041 SIMILAR)**

RELEASED
2011-10-31

4.00
REF

| | | | |
|------------|-----------|--------------------------|--------------|
| REV. | NEW ISSUE | DC | 11.06.06 |
| DESIGN | BC | DESCRIPTION | DATE |
| DRAWN | BC | DART AEROSPACE USA, INC. | |
| CHECKED | BC | KENT, WA | |
| MFG. APPR. | BC | DRAWING NO. | REV. A |
| APPROVED | BC | D4410 | SHEET 1 OF 7 |
| DE APPR. | BC | TITLE | SCALE |
| DATE | 11.06.06 | CO-PILOT COLLECTIVE HEAD | NTS |

COPYRIGHT © 2011 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED OR FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

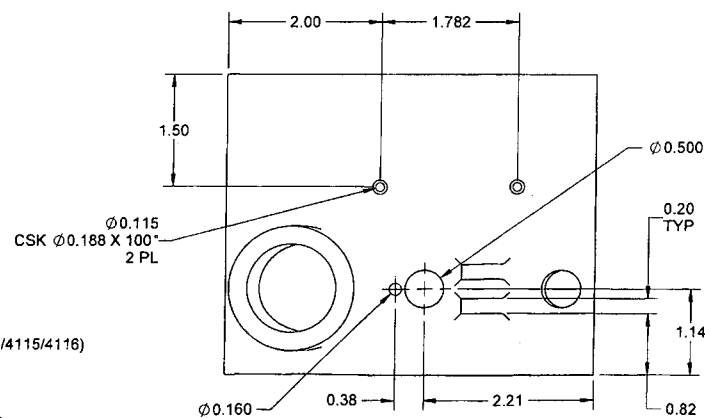
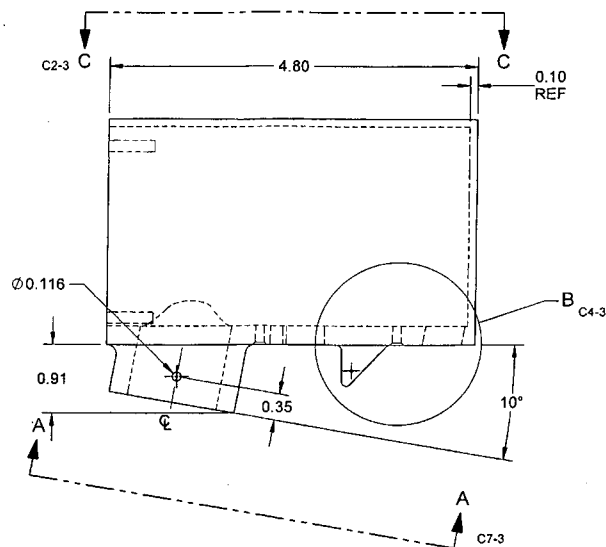
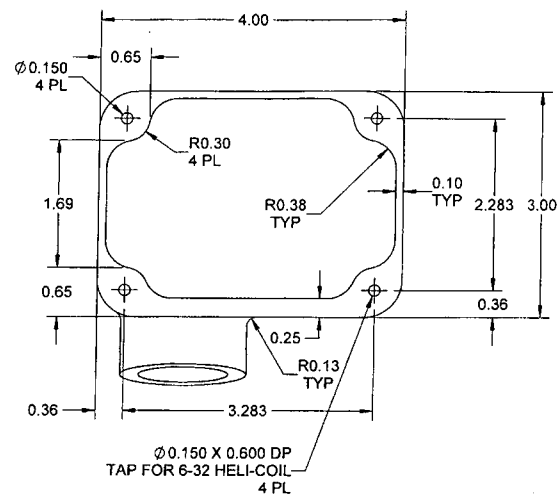
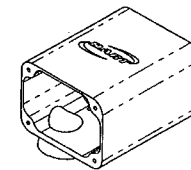
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

76529



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B4.000X3.000
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.50 lbs

D4410-1 CO-PILOT COLLECTIVE HEAD

| | | | |
|------------|----------|---|--------------|
| DESIGN | DC | DART AEROSPACE USA, INC. | |
| DRAWN | DC | KENT, WA | |
| CHECKED | SE | DRAWING NO. | REV. A |
| MFG. APPR. | SE | D4410 | SHEET 2 OF 7 |
| APPROVED | MD | TITLE | SCALE |
| DE APPR. | MD | CO-PILOT COLLECTIVE HEAD | NTS |
| DATE | 11.06.06 | COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC. | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

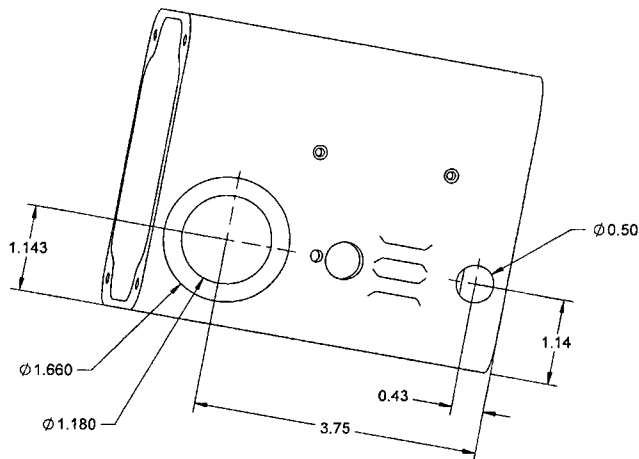
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

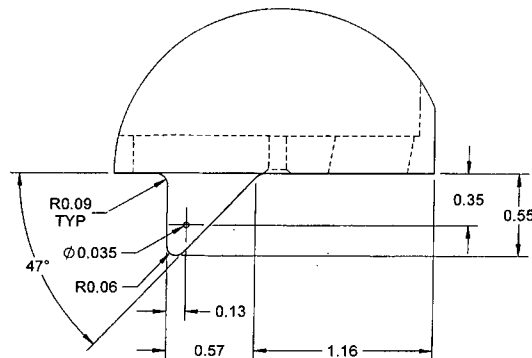
NOTE: Date & initial all entries

76529



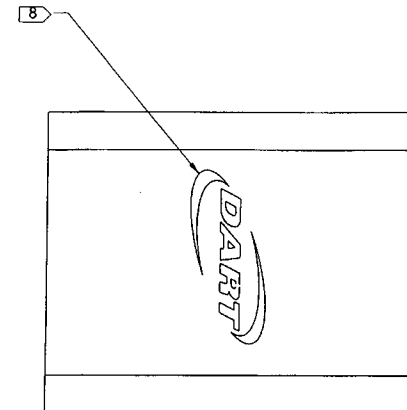
**VIEW A-A
SCALE 1X**

C5-2



**DETAIL B
SCALE 2X**

C4-2



**VIEW C-C
SCALE 1X**

D4-2

**D4410-1 CO-PILOT COLLECTIVE HEAD
DETAIL VIEWS**

RELEASE
2011-10-31

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ENGRAVE "DART" LOGO AS SHOWN 0.003 - 0.005 DP.

| | | | |
|------------|----------|--|--------------|
| DESIGN | DC | DART AEROSPACE USA, INC. | |
| DRAWN | DC | KENT, WA | |
| CHECKED | AS | DRAWING NO. | REV. A |
| MFG. APPR. | ST | D4410 | SHEET 3 OF 7 |
| APPROVED | MD | TITLE | SCALE |
| DE APPR. | ST | CO-PILOT COLLECTIVE HEAD | NTS |
| DATE | 11.06.06 | <small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR CONVALENTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

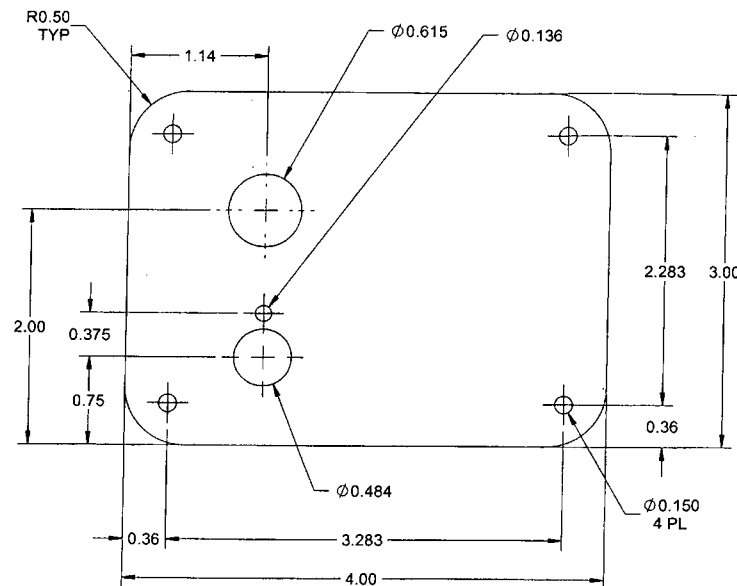
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

76529

**D4410-3 FACE PLATE****NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF. DART SPEC. M6061T6S.040
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

RELEASED
2011-10-31
UNP

| | | | |
|------------|----------|---|--------------|
| DESIGN | DC | DART AEROSPACE USA, INC. KENT, WA | |
| DRAWN | DC | | |
| CHECKED | AS | DRAWING NO. | REV. A |
| MFG. APPR. | AT | D4410 | SHEET 4 OF 7 |
| APPROVED | MP | TITLE | SCALE |
| DE APPR. | MP | CO-PILOT COLLECTIVE HEAD | NTS |
| DATE | 11.06.06 | <small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

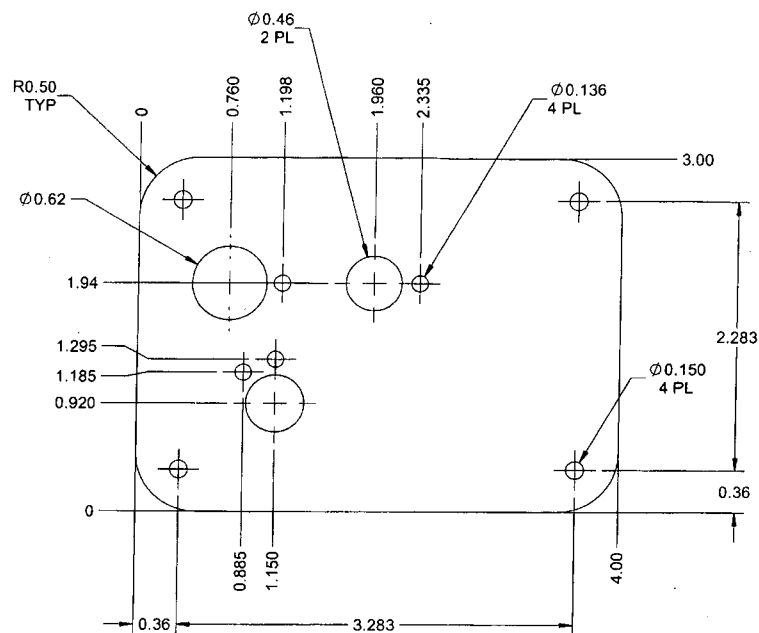
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

76529



D4410-5 FACE PLATE

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF. DART SPEC. M6061T6S.040
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

| | | | |
|------------|----------|---|--------------|
| DESIGN | DC | DART AEROSPACE USA, INC. | |
| DRAWN | DC | KENT, WA | |
| CHECKED | DC | DRAWING NO. | REV. A |
| MFG. APPR. | DC | D4410 | SHEET 5 OF 7 |
| APPROVED | DC | TITLE | SCALE |
| DE APPR. | DC | CO-PILOT COLLECTIVE HEAD | NTS |
| DATE | 11.06.06 | <small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

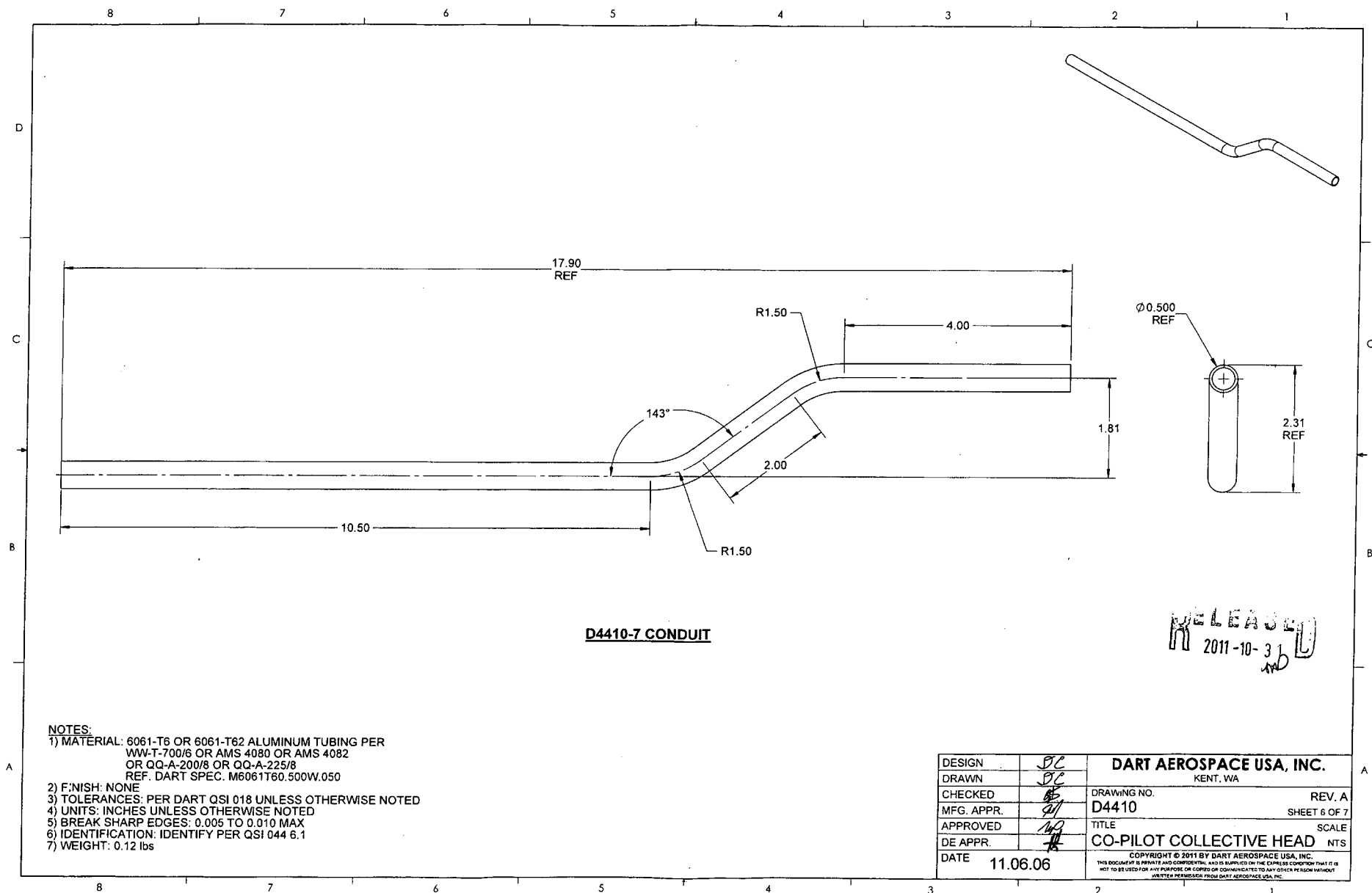
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

76529



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

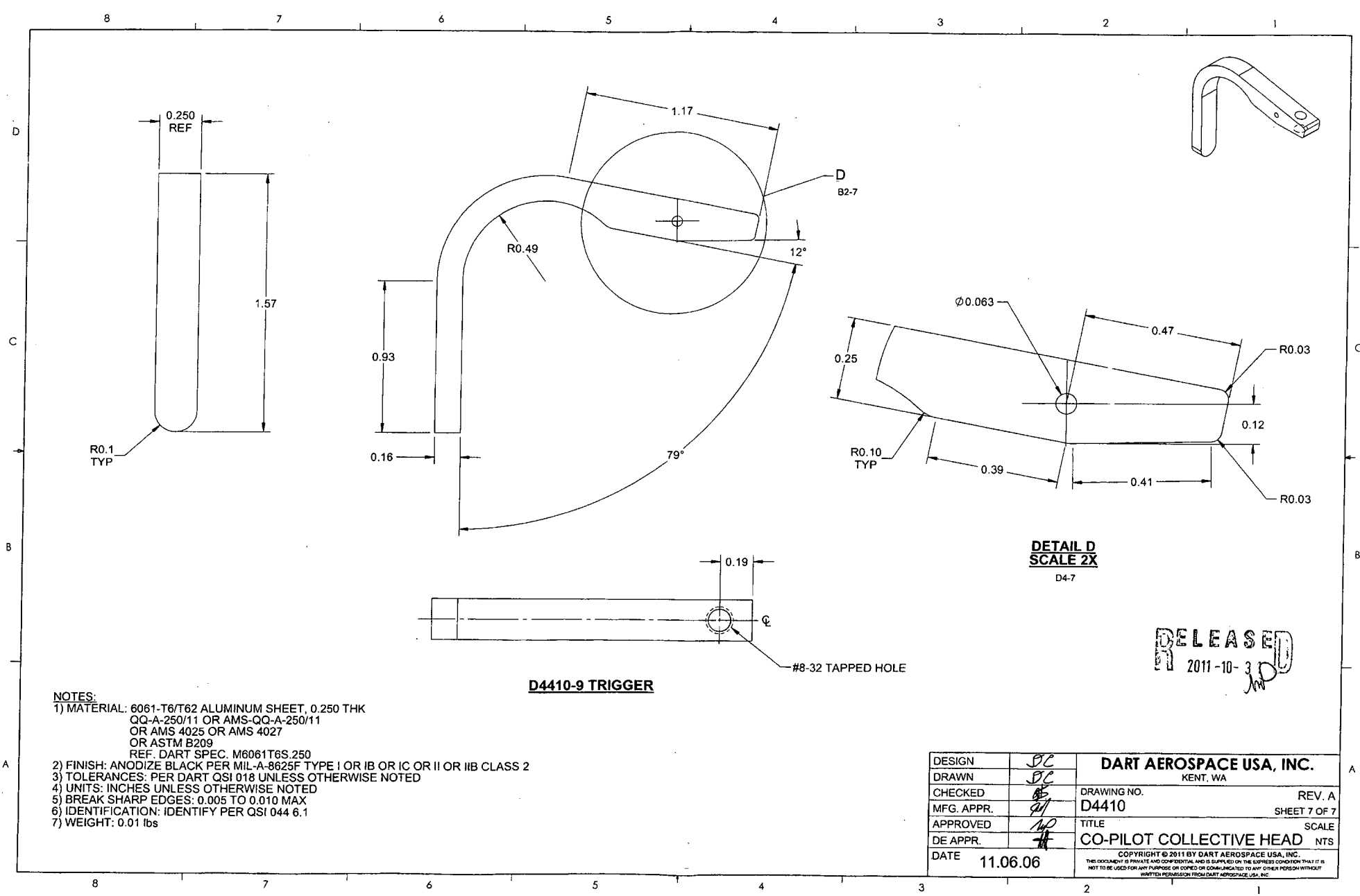
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

76529



NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.250 THK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF. DART SPEC. M6061T6S.250
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

D4410-9 TRIGGER

#8-32 TAPPED HOLE

**DETAIL D
SCALE 2X**

D4-7

RELEASED
2011-10-3

| | | | |
|------------|----------|---|--------------|
| DESIGN | BC | DART AEROSPACE USA, INC. KENT, WA | |
| DRAWN | BC | | |
| CHECKED | BE | DRAWING NO. | REV. A |
| MFG. APPR. | 21 | D4410 | SHEET 7 OF 7 |
| APPROVED | 140 | TITLE | SCALE |
| DE APPR. | 11 | CO-PILOT COLLECTIVE HEAD | NTS |
| DATE | 11.06.06 | <small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Receiving Report

Date: 9/14/27
 Supplier: MOGWA

Batch No: n/13004
 Dart P/O: 10589

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order airtel N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| | | | | | | |
| | | | | | | |
| | | | | | | |

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 9/14/27
 Date
 Received/Costing [Signature]
 Initial

Location _____

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

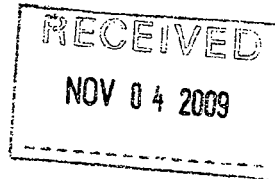
NOTE: Date & initial all entries

**Magna Stainless**

5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I018563



SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR: Y

| | |
|-----------------|----------|
| INVOICE DATE: | 10/27/09 |
| ORDER DATE: | 10/19/09 |
| SHIP DATE: | 10/27/09 |
| ORDER NUMBER: | W020072 |
| PURCHASE ORDER: | PO10589 |

| Currency | | Sales Person | | Ship Via | | F.O.B. | | Terms | |
|------------------|--------------|--------------|------|---|--|---------|---------|-------------|--------|
| CANADIAN DOLLARS | | ERYCK BLAIS | | NIR:R-557065-1 | | PREPAID | | NET 30 DAYS | |
| Ln | Back Ordered | Ordered | Unit | Description | | | Shipped | Price Per | Value |
| | | 4 | PC | ALUMINUM SHEET ASH 6061 T6 .040" x 48" x 144" L032547 4 PC/111 LB | | | 4 UN | 155.00 | 620.00 |

10/28/09 11:02:56

| | |
|---------------|--------|
| Merchandise: | 620.00 |
| Surcharges: | |
| No Tax Costs: | |
| GST | 31.00 |
| Total Due: | 651.00 |

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

PO07346-585437

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Malcolm Murphy
Director of Manufacturing Davenport Works

Kenton P. Young
Quality Assurance Manager

| | | | | | |
|----------------------------|----------|-------------|--------------|---------------|------|
| 1053345 | D | | | | |
| Ship Date | B.L. No. | Invoice No. | Alcoa No. | Item | Page |
| 2009-09-30 | 4261273 | 00000 | 1000152754-2 | DS-52754-01-2 | 1 |
| P.O. No./Govt Contract No. | Customer | Alcoa Item | | | |
| P90928DK009 Ln#: 2 | | | | | |

Ship To:

Item Description
0.04 IN TK (+0.0000 -.0035) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT D 126862 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED. AMS4027 REV N ANSIN35.2 REV 2009 EXC_MRK ASME-SB-209 REV 07 EXC_MRK ASTM B209 REV 07 ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS SKID WGT: 4750 LB QUAN TCL +/- 10 % CQR D126862 REV 36 CUST REQ 09-09-28 *** W/E 09-10-03 ***

| Num | Package Ticket | Lot | Weight | Quantity | UOM | Pc Id/Serl | Inspector Clock Numbers |
|-----|----------------|--------|--------|----------|-----|------------|-------------------------|
| 1 | 760610 | 585437 | 1247 | 126 | PC | | 27255 46993 47007 |

Notes for CQR: D126862.36
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION DATED 1997-08-01.

CQR: D126862.36 -Specification Limits

| Temp | Dir | UTS | TYS | ELAD |
|------|--------------|-----|------|---------|
| | | KSI | KSI | PCT |
| T6 | Long Transv. | Max | | |
| | | Min | 42.0 | 35.0 10 |

| Chemical Composition | SI | FE | CU | MN | MG | CR | ZN | TI | Other | Other |
|----------------------|-----|------|-----|------|------|-----|------|------|-------|-------|
| | Max | 0.8 | 0.7 | 0.40 | 0.15 | 1.2 | 0.35 | 0.25 | 0.15 | 0.05 |
| | Min | 0.40 | | 0.15 | | 0.8 | 0.04 | | | |
| Alloy 6061 | | | | | | | | | | |
| Lot: 585437 | | | | | | | | | | |

| Temp | Dir | No.-> | UTS | TYS | ELAD |
|------|--------------|-------|------|------|------|
| | | Test | KSI | KSI | PCT |
| T6 | Long Transv. | 10 | 50.2 | 42.2 | 12.2 |
| | | | 50.2 | 42 | 12.6 |
| | | | 50.7 | 42.6 | 12.5 |
| | | | 50.5 | 42.4 | 12.7 |
| | | | 50.6 | 42.3 | 12.9 |

S
09/10/09

Inc 10-26-09

S91019DG011-1 MAGNA STAINLESS PO: PO07346 Part 1:
7.00PC 190.00LB

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Per:

Malcolm Murphy
Director of Manufacturing Davenport Works

Kenton P. Young
Quality Assurance Manager

1053345 0
Ship Date B.L. No. Invoice No. Alcoa No. Item Page 2
2009-09-30 4261273 00000 1000152754-2 DS-52754-01-2
P.O. No./Govt Contract No. Customer Alcoa Item
P90928DK009 Ln#: 2

Lot: 585437 - Mechanical, Physical, Metallography, Quantometer Results (cont.)

| | | |
|------|------|------|
| 51 | 43 | 12.7 |
| 50.6 | 42.3 | 12.6 |
| 50.7 | 42.4 | 12.7 |
| 50.7 | 42.2 | 12.8 |
| 50.3 | 41.9 | 13.1 |

| Cast Number | Chemical - OBS | SI | FE | CU | MN | MG | CR | ZN | TI |
|-------------|----------------|------|-----|------|------|-----|------|------|------|
| H2114024 | Actuals | 0.63 | 0.5 | 0.29 | 0.06 | 1.0 | 0.20 | 0.05 | 0.02 |

This material was melted in the United States or a Qualifying Country (REF DFARS 225.872.1(a)); it was manufactured in the United States

Inc 10-26-09

S910190G011-1 MAGNA STAINLESS PO: P007346 Part #: 7.00PC 190.00LB

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO15506

Purchase Order Date 11/22/11

PO Print Date 1/04/12

Page Number 1 of 2

Order From :

VC-AND002

ANODIZING & PAINT T.N.M. INC.
21 AVIATION ROAD
POINTE CLAIRE, QC H9R 4Z2
CA

Contact Name

Vendor Phone

514 429 7777

Vendor Fax

514 429 5108

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|----------|--|----------------------------|---|-----------------------------|------------------|------------|-------------------|
| 2 | 76529 | D4410-3 FACE PLATE | 1/06/12 Yes | 3.00 | FedEx PI collect | \$1.6000 | \$4.80 |
| | | Special Inst: | D4410-3 BLACK ANODIZE B76529 ANODIZE PER MIL-A-8625F TYPE I/IB/IC/II OR IIB CLASS 2 | | | | |
| 3 | 75081 | D2348 WEARPLATE | 1/06/12 Yes | 23.00 | FedEx PI collect | \$1.6000 | \$36.80 |
| | | Special Inst: | D2348 BLACK ANODIZE B75081 ANODIZE PER MIL-A-8625F TYPE I/IB/IC/II OR IIB CLASS 2 | | | | |
| 4 | 75829 | D1038-58B FASTENER RAIL | 1/06/12 Yes | 50.00 | FedEx PI collect | \$1.6000 | \$80.00 |

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 4

Change Date: 1/04/12



SHIPPING ADVICE BON DE LIVRAISON



C of C Number : 209436

Customer

DART AEROSPACE

1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
TEL # 613-632-9577
FAX # 613-632-1053

Shipping Address

1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
TEL # 613-632-9577
FAX # 613-632-1053

| | | | |
|--------------------|-------------|-----------------------|-------------------------|
| PO Number: PO15506 | Cert Rev: 0 | Ship date: 2012-01-18 | C of C Generator: Waqas |
|--------------------|-------------|-----------------------|-------------------------|

LINE ITEM DETAIL - PARTS DESCRIPTION

| Item # | Part Number | Dash | Serial Number | Lot/Batch Number | PO Line Item # | Rec | Rej | Ship | Additional Information |
|--------|-----------------------------------|------|---------------|------------------|----------------|-----|-----|------|--------------------------------------|
| 1 | TEmples BLACK ANODIZE MIL-8625 | | | | 001 | 3 | 0 | 3 | Refer to C of C for specific details |
| 2 | TEmples BLACK ANODIZE MIL-8625 | | | | 002 | 23 | 0 | 23 | Refer to C of C for specific details |
| 3 | TEmples BLACK ANODIZE MIL-8625 | | | | 003 | 50 | 0 | 50 | |

| | |
|----------------------|--|
| Transport/FOB Point: | |
|----------------------|--|

I hereby take possession of the goods mentioned above and acknowledge that parts are packaged properly and no visual damage is apparent on parts / Packaging.
Je prends possession des biens ci-haut mentionnés et confirme que les pièces ont été emballées de façon adéquate et ne présente pas de dommage apparent aux pièces / emballage.

Signature: _____ Date: _____



**CERTIFICATE OF CONFORMITY
CERTIFICAT DE CONFORMITÉ**



| | | | |
|------------------------|---|----------------|--|
| C of C Number : | | 209436 | |
| Cert Rev | 0 | DWG Rev | |
| Page: | | 1 of 1 | |
| C of C date | | 18 Jan 2012 | |
| PO Number : | | PO15506 | |

| Customer |
|---|
| DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 TEL # 613-632-9577 FAX # 613-632-1053 |

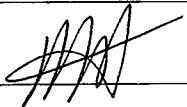

| | |
|-------------------------|-------|
| C of C Generator | Waqas |
| Material | |

| LINE ITEM DETAIL - PARTS DESCRIPTION | | | | | | | | | |
|--------------------------------------|-----------------------------------|------|---------------|------------------|----------------|-----|-----|------|---------------------------|
| Item # | Part Number | Dash | Serial Number | Lot/Batch Number | PO Line Item # | Rec | Rej | Ship | Additional Information |
| 1 | TEmples BLACK ANODIZE MIL-8625 | | | | 001 | 3 | 0 | 3 | 76529/D4410-3, FACE PLATE |
| 2 | TEmples BLACK ANODIZE MIL-8625 | | | | 002 | 23 | 0 | 23 | 75081/D2348 |
| 3 | TEmples BLACK ANODIZE MIL-8625 | | | | 003 | 50 | 0 | 50 | D1038-58B |

5
1260 (120)

| THE FOLLOWING PROCESS(ES) WERE APPLIED TO THE COMPONENTS MENTIONNED ABOVE | | | | |
|---|---|-------------|----------------|---|
| # | Required Process Name | Spec Number | Rev. | Process description |
| 1 | Sulphuric Acid Anodize Per MIL-A-8625 BLACK | MIL-A-8625 | F, AMENDMENT 1 | BLACK ANODIZE PER MIL-A-8625 rev F1 TYPE II CLASS 2 |

| | |
|--|--|
| Customer Additional Info: | |
| <p>This certifies that all parts are processed, tested and inspected to the requirements of the above requirements / Specification. Travel Card have been completed, filed and are available for review upon request.</p> <p>Nous certifions que les Pièces énumérées ci-haut ont été traitées et inspectées selon les requis / Spécifications mentionnés. Les feuilles de Route (Travel card) ont été complétées, classées et sont disponibles pour consultation sur demande.</p> <p>Importante Notice: Painted Parts will be Fully Solvent Resistant after 7(seven) Full Days of Air Curing at Ambient Temperatures. Any modification/Rework to the components without express written agreement from TNM will invalidate this certificate.</p> <p>Notice importante: Les pièces peintes seront complètement résistantes au solvant après 7(sept) jours complets de séchage à l'air ambiant. Quelques Modifications / Réparations que ce soit, faites aux composantes, sans le consentement écrit de TNM invalideront ce Certificat.</p> | |

Signature:  Stamp:  Date: Jan 18, 2012

Template Name/Rev: Certificate of Conformity Rev X